

CLIENT: TUFF INDUSTRIES INCORPORATED 9570 Bottom Wood Lake Road Lake Country, British Columbia Canada V4V 1S7

Test Report No: TJ8150-1C-SUMMARY	Issue Date: March 8, 2024
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- **SAMPLE ID:** Tufdek Type III internally reinforced, vinyl-backed Polyvinyl Chloride (PVC) sheetapplied decking membranes of 60 mils thickness for use in light foot traffic areas.
- **SAMPLING DETAIL:** Samples were selected at the location of manufacture by QAI representative Michael Fallon on July 16, 2021. Sample selection including the random selection of samples from minimum 4 dates of production, including various color and texture options available for Tufdek PVC membranes.
- **DATE OF RECEIPT:** Samples were received at QAI Tulsa, OK division on July 26, 2021.
- **TESTING PERIOD:** Testing of the Tufdek PVC membrane occurred from September 1, 2021 until completion in April 2023.
- AUTHORIZATION: QAI proposal 21JL04081R5 dated May 11, 2021 signed by Tuff Industries Inc. personnel Bryan Hughes on May 12, 2021.
- **TEST(S) REQUESTED:** Testing in accordance with the following method(s):
 - ASTM D4434-21 Standard Specification for Poly(Vinyl Chloride) Sheet Roofing (ASTM D4434).
- **CONCLUSIONS:** Tufdek PVC sheet-applied decking membranes of 60 mils thickness products confirmed to be representative of normally manufactured product at the point of manufacture, were found to comply with Type III material requirements as specified in ASTM D4434.

Prepared By:

Maat Lansdowne ଐP of Operations

Signed for and on behalf of QAI Laboratories Inc.

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Rob Giona Operations Manager

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SUMMARY OF TEST RESULTS

Table 1: Summary of Tufdek Results of Evaluation to ASTM D4434

PHYSICAL REQUIREMENTS			UNIT	REQUIREMENT	RESULTS
Overall Thickness			mm	≥ 1.2 ± thickness	1.54
Thickness of Coating Over Scrim (Reinforcing Fabric)		mm	≥ 0.4	MD: 0.66 CMD: 0.88	
Breaking Strength	MD		N	> 800	1925
	CMD			≥ 090	1709
Elongation at Break	MD		%	> 15	24
	CMD		%	£ 10	27
Seam Strength			%	≥ 75 Breaking Strength	127%
Breaking Strength After Heat Aging MD CMD		%	≥ 90 Breaking	98%	
		CMD	%	Strength	99%
Tearing Strength MD CMD		%	> 200	368	
		CMD	%	≥ 200	436
Low Temperature Bend			-	No Cracks -40°C	No Cracks
Accelerated Weathering			-	No cracking, crazing or blistering	No Damage PASS
Linear Dimensional Change Length Width		%	≤ 0.5	0.4%	
		Width	%	≤ 0.5	0.0%
Change in Weight After Immersion in Water		%	≤ 3	2.6	
Static Puncture Resistance		kg	≥ 15 kg	> 15 kg	
Dynamic Puncture Resistance		J	> 20	> 20 J	

Detailed results can be found in QAI test report TJ8150-1C dated February 12, 2024.

END OF SUMMARY REPORT

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